

SHEET-FEED PRESSES FOR DEEP-DRAWN CANS

UNIPRESS | UNIPRESS-RPT

STATE-OF-THE-ART
TECHNOLOGY

MODULAR DESIGN

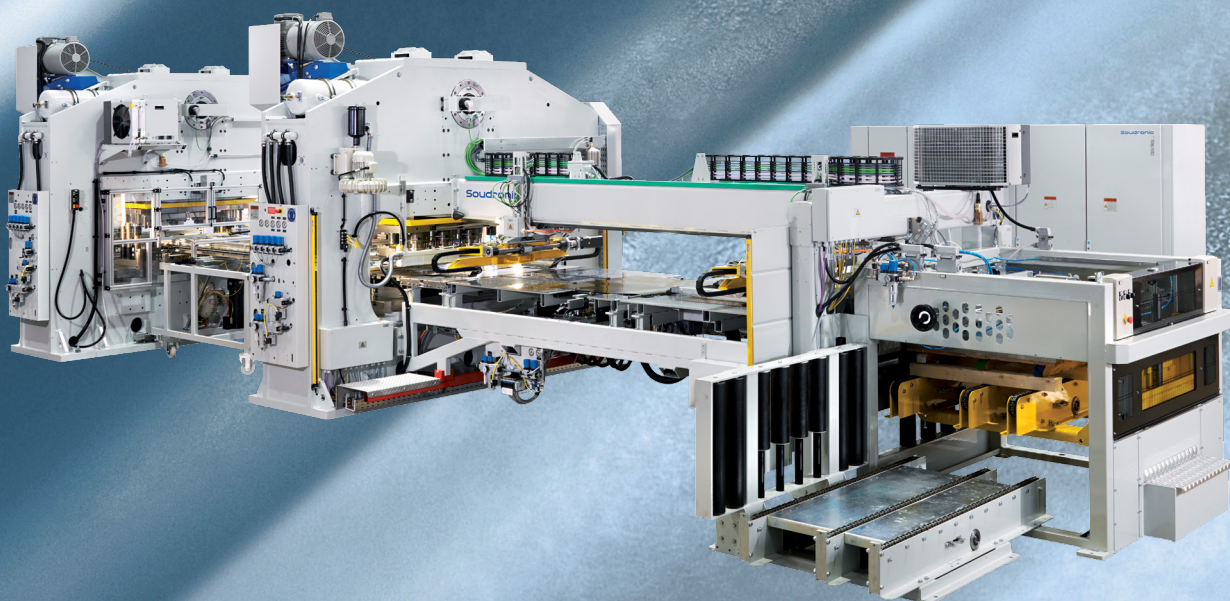
FLEXIBILITY

X-Y SHEET-FEED
WITH LINEAR DRIVE

SHEET-FEED FOR
ALUMINIUM OR STEEL

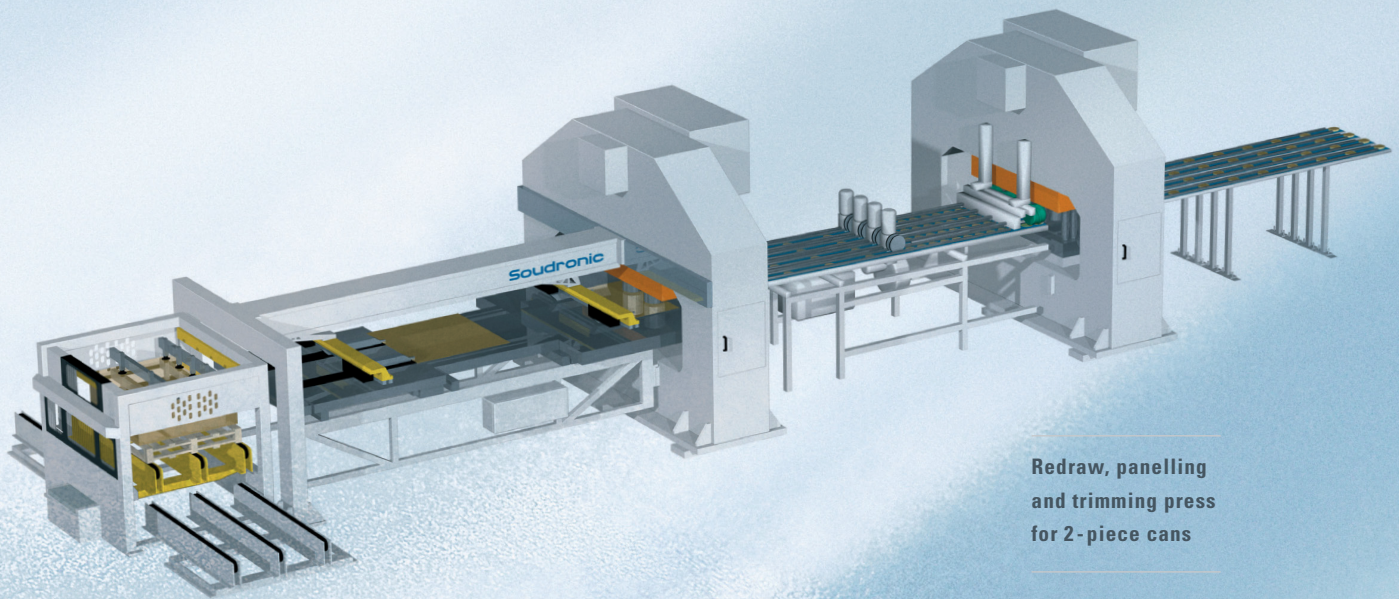
EASY ACCESS

FAST TOOL EXCHANGE



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Technology that keeps you ahead

SHEET-FEED PRESSES



Redraw, panelling
and trimming press
for 2-piece cans

PRODUCTION OF DEEP-DRAWN CANS

TYPE	UNIPRESS 320	UNIPRESS 800	UNIPRESS 320-RPT*	UNIPRESS 800-RPT*
Press force	320 kN	800 kN	320 kN	800 kN
Depth of draw max.	55 mm	55 mm	55 mm	55 (65) mm
Number of strokes/min.**	80–200	80–200	80–150	80–150
Sheet size max.	1100 x 1100 mm	1100 x 1100 mm		
Sheet size min.	650 x 650 mm	650 x 650 mm		
Sheet thickness	Fe 0.14–0.49 mm Al 0.15–0.35 mm	Fe 0.14–0.49 mm Al 0.15–0.35 mm	Fe 0.14–0.49 mm Al 0.15–0.35 mm	Fe 0.14–0.49 mm Al 0.15–0.35 mm

* redraw, panelling and trimming functions ** depending on cutting diameter, deep-draw shape and sheet size

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